



MEDICAL TROLLEY ASSEMBLY INSTRUCTIONS

CODE: MEDTROL

Congratulations!

You have just purchased one of the premium products from Brayco's stainless steel range.

This trolley comes supplied with the following parts - please check before you start assembly.

- Stainless Steel Top x 1
- Stainless Steel legs with Lockable Castors X 4
- Stainless Steel Under Shelf x 1
- Grub Screws x 26
- Allen Key x 1
- Drawer Unit + Self Tapping Screws
- Rails X 3
- Corner Rail Attachments X 2
- End Rail Corner Attachments X 2

** You will also need the use of a power drill to attach the drawer unit.



1. Working with the trolley upside-down for easier assembly.

Place the top on cardboard to avoid scratching, remove the castors and attach the legs to the trolley top. Figure 1

TO REMOVE CASTORS FROM LEG: lock the castor and turn anti-clockwise.

2. Assemble the rails and rail corner attachments and slide onto the legs. You do not need to screw these in place yet.

3. Slide the shelf onto the legs and screw the castors onto the legs.

4. Screw the shelf and rail attachments securely to the leg at the height you require.

5. Place the drawer unit in position – line up the front of the drawer unit with the front of the support bar and ensure the back is lined up with the back support bar on the trolley top. (Figure 2)

Ensure the front of the drawer is on the open side of your rails.

Use the grub screws and a power drill to attach the drawer. No pilot holes are necessary, however a strong drill is needed.

6. Now turn your trolley onto its castors and check all screws are securely in place. Tighten if necessary.

7. Remove all protective film, taking care to avoid scratching the surface.

8. Before using for the first time we recommend the surface is cleaned thoroughly. Remove all cleaning residues and dry thoroughly.

NEED HELP? Give us a call we can talk you through it. Contact details below.

Figure 1



Shelf and trolley top are secured with allen key and grub screws.

Figure 2



Position the drawer by lining up to the edge of the support bars underneath the trolley.

You will need to use a power drill to screw the self tapping screws into the trolley support bars. No pilot hole required.

For more information please contact your nearest Brayco Branch

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